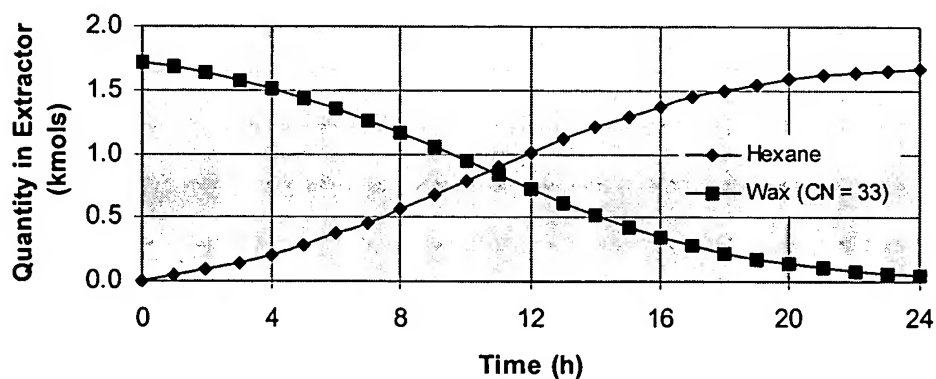
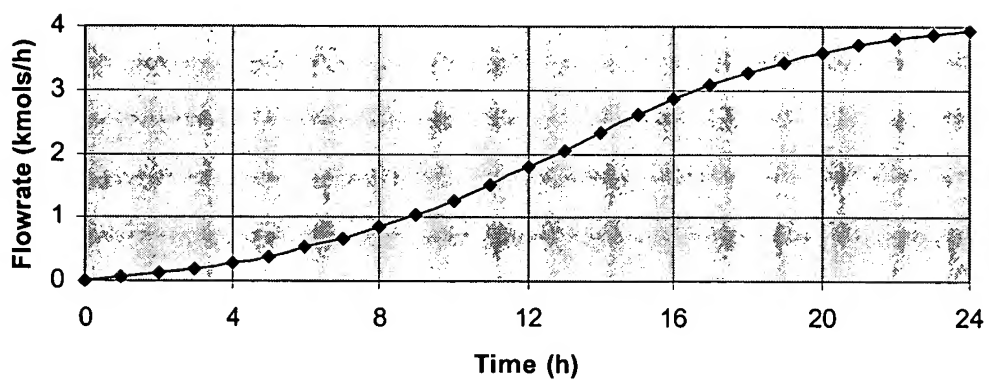


FIGURE 1

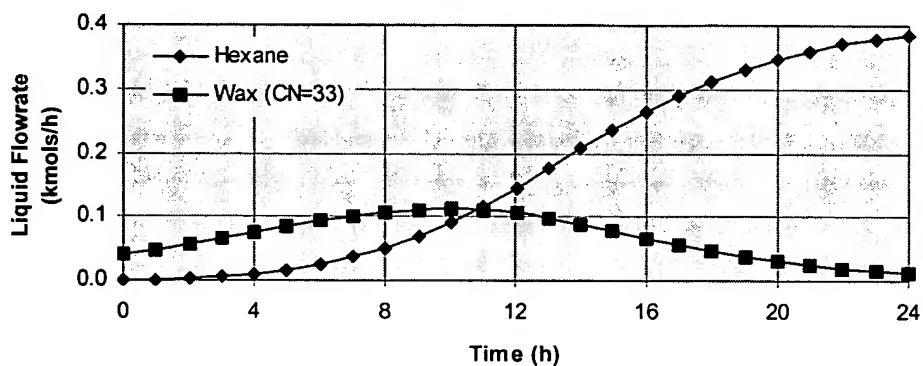
**Fig. 2. Extractor Liquid Composition vs Time**  
(P=1.72 Mpaa; T=125°C)



**Fig. 3. Hexane Flowrate in Extractor Overhead Gases vs Time**  
(P=1.72 Mpaa; T=125°C)



**Fig. 4. Settler Outlet Wax and Hexane  
Flowrates vs Time  
(P=1.72 Mpa; T=125°C)**



**Fig. 5. Hexane Flowrates From Flash Evaporator vs  
Time (P=0.14 Mpa; T=204°C)**

